

## February 16, 2024

## Ref:- GHL/2023-24/EXCH/108

The General Manager
Dept. of Corporate Services
BSE Limited,
P J Towers, Dalal Street,
Mumbai - 400 001

The Manager
Listing Department
National Stock Exchange of India Limited
Exchange Plaza, C-1, Block G,
Bandra Kurla Complex,
Bandra (E), Mumbai - 400 051

Scrip Code: 543654 Symbol: MEDANTA

**Sub:** Intimation for Schedule of Analysts/Institutional Investors Meeting

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that the Company's Representatives are scheduled to meet the Investors, as per below schedule:

S. No.	Date of Meeting	Name of Investor	Type of Meeting	Place of
		1		Meeting
1.	Wednesday,	Kotak Conference –	One to One	Mumbai
	February 21, 2024		/Group Meeting	
		"KOTAK'S CHASING		
2.	Thursday,	GROWTH 2024"		276
	February 22, 2024	GRO W 111 2024		
100				200

Please note that, no Unpublished Price Sensitive Information is proposed to be shared, thereat.

Kindly take the above on record.

## For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035











