

## 29th November, 2022

## Ref:- GHL/2022-23/EXCH/006

The General Manager Dept. of Corporate Services BSE Limited, P J Towers, Dalal Street, Mumbai - 400 001 The Manager Listing Department National Stock Exchange of India Limited Exchange Plaza, C-1, Block G, Bandra Kurla Complex, Bandra (E), Mumbai - 400 051

## Scrip Code: 543654

Symbol: MEDANTA

Sub: Intimation for Schedule of Analyst/ Institutional Investors Meetings

Dear Sir,

Pursuant to Regulation 30 read with Schedule III of SEBI (Listing Obligations and Disclosure Requirements) Regulations, 2015, we would like to inform you that following Analyst / Institutional Investors Meetings are scheduled:

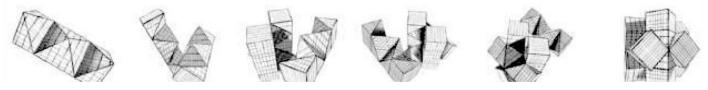
S. No.	Date of Meeting	Investor/Analyst	Nature of Meeting
1.	Friday, 2 <sup>nd</sup> December, 2022	DAM Capital	One to One (In Person)
10.0		Advisors	
2.	Tuesday, 6 <sup>th</sup> December, 2022	Nuvama Group	One to One (In Person)
100		(Edelweiss)	

Please note that, no Unpublished Price Sensitive Information are proposed to be shared, thereat.

Kindly take the above on record.

## For Global Health Limited

Rahul Ranjan Company Secretary & Compliance Officer M. No. A17035



Regd. Office: E-18, Defence Colony, New Delhi 110024, Ph No.011- 44114411 www.medanta.org, info@medanta.org, CIN: U85110DL2004PLC128319